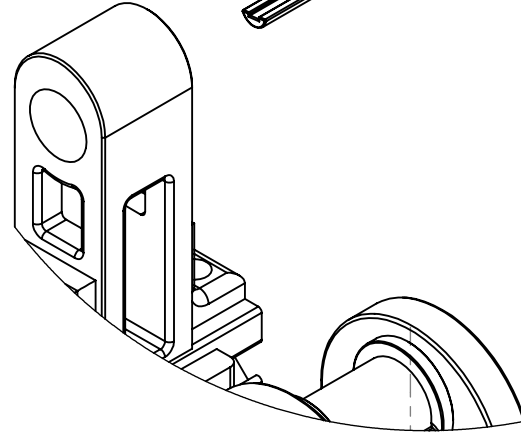
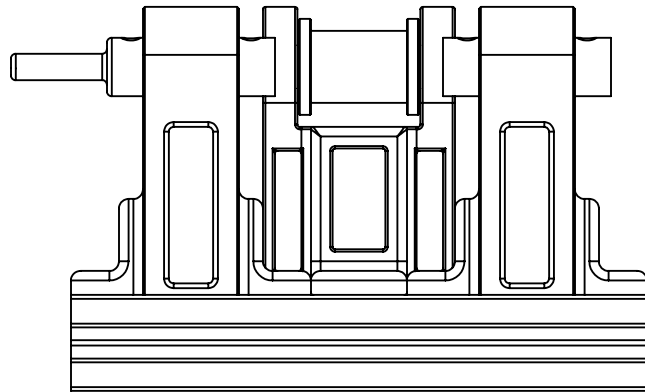
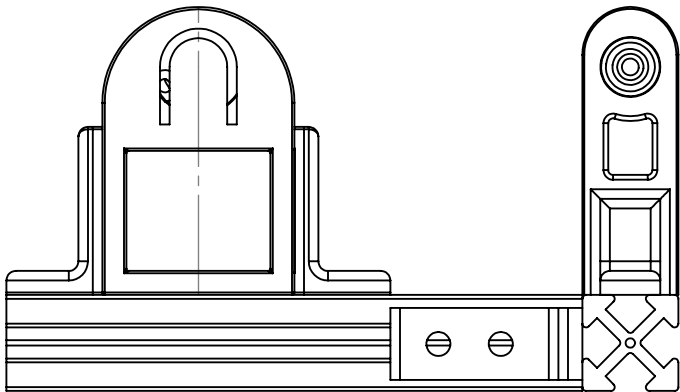
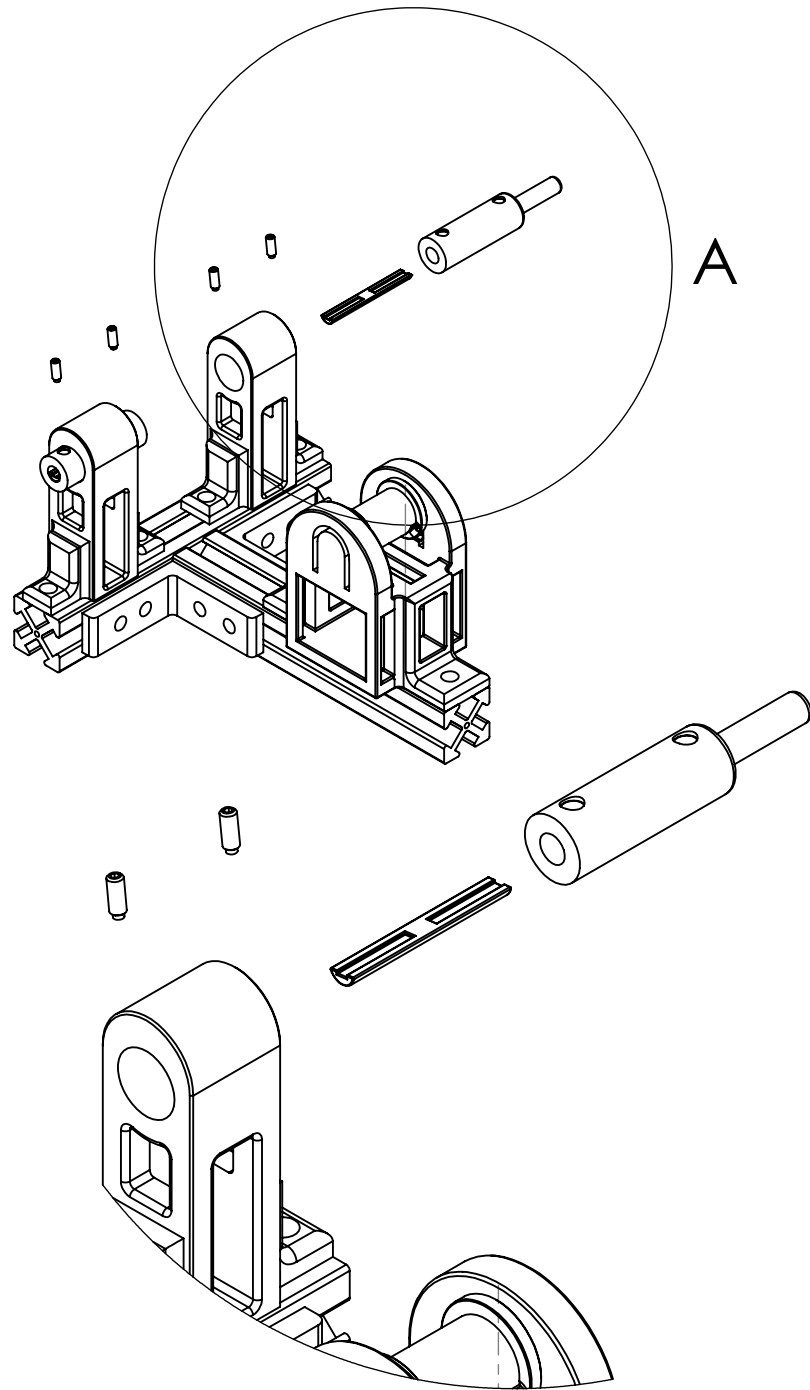
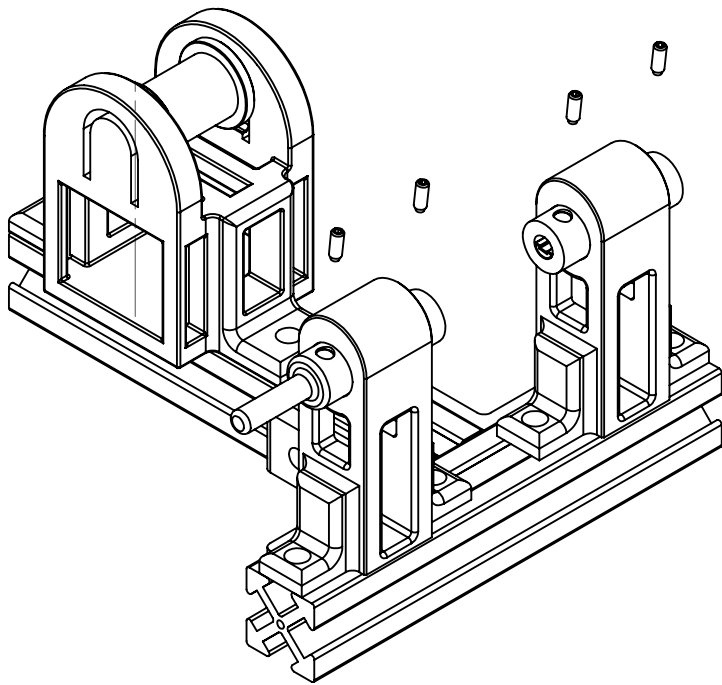
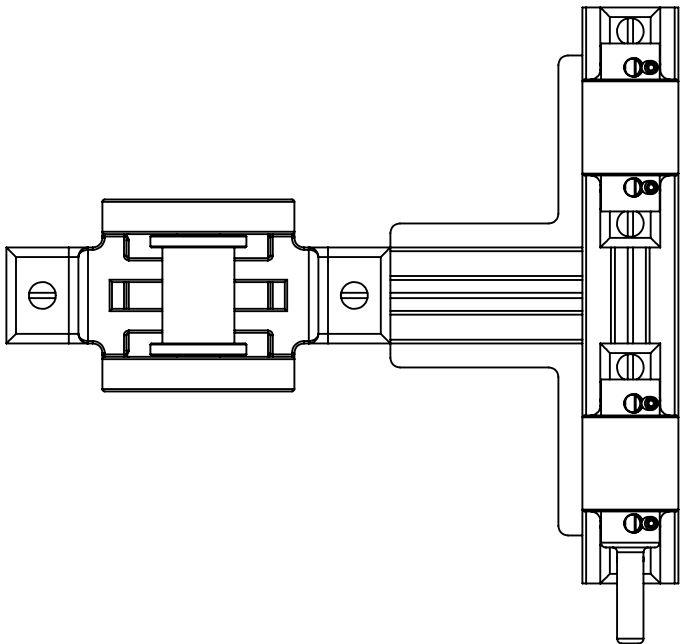


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NEXT ASSY

USED ON

APPLICATION

FINISH

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL \pm
ANGULAR: MACH \pm BEND \pm
TWO PLACE DECIMAL \pm
THREE PLACE DECIMAL \pm

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

NAME

DATE

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

TITLE:

DETAIL A

SCALE 2 : 3

SIZE

DWG. NO.

REV

B

MfgAssem

SCALE: 1:2

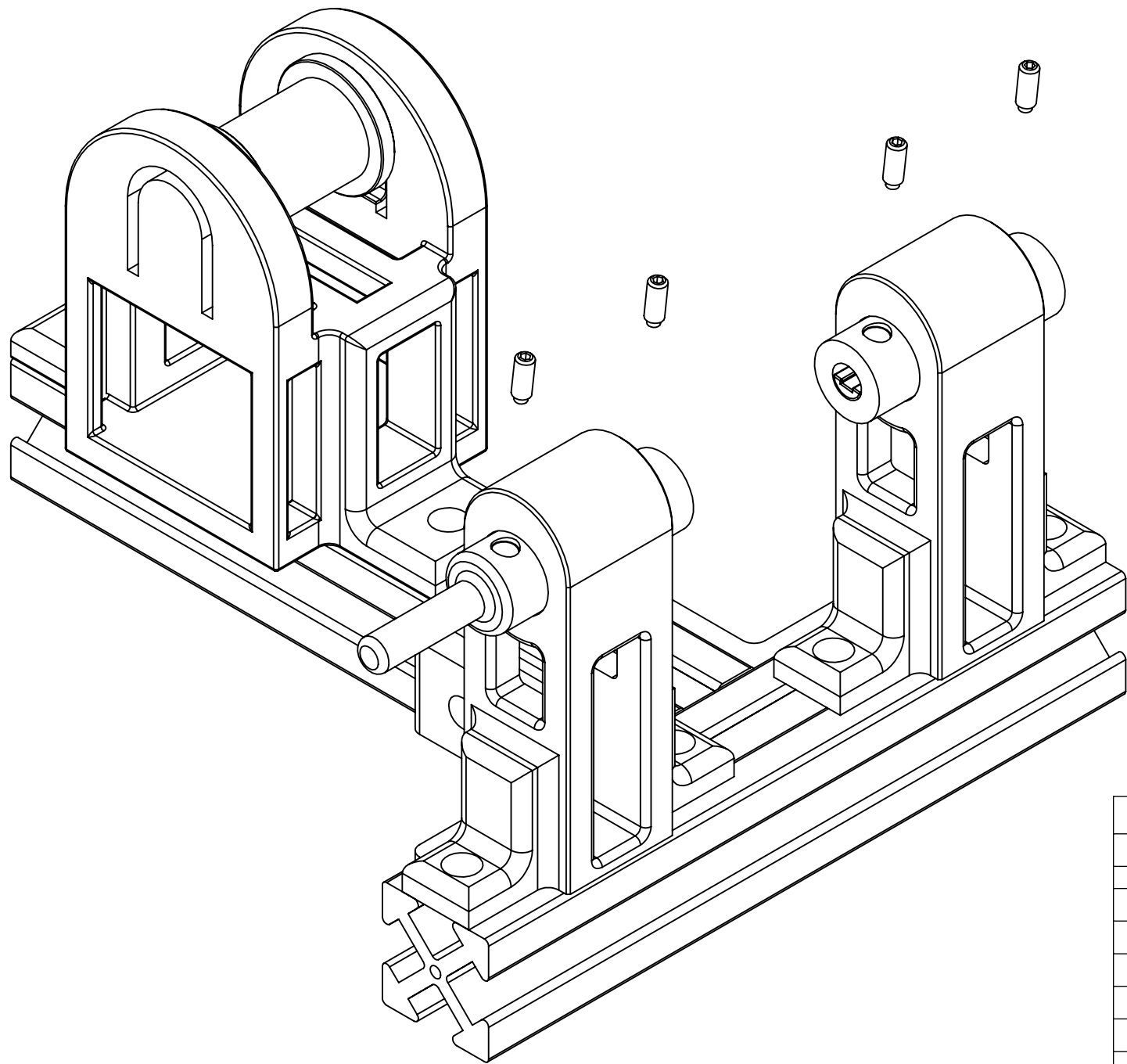
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SHEET 1 OF 2

3

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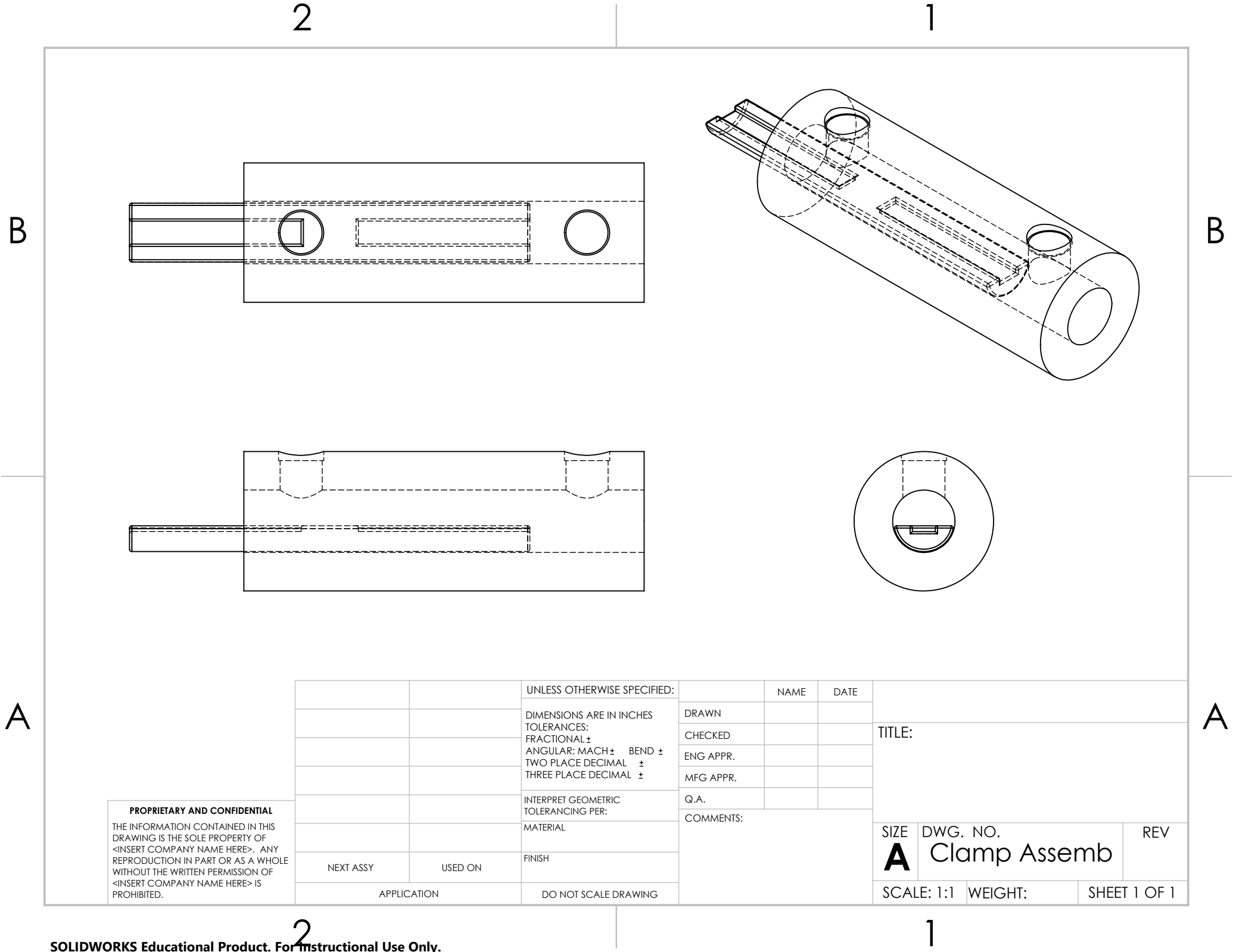
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ITEM NO.	PART NUMBER	PRICE	manual explode/QTY.	COST (\$)
1	T_Slot Rail	\$1.96/in	1	23.52
2	T_Slot Rail	\$1.96/in	1	23.52
3	T_Slot Bracket	\$0.89/item	2	1.78
4	Tower_Spool	\$0.05/mL	1	>0.20
5	Spool	\$0.05/mL	1	>0.20
6	Tower_Mandrel	\$0.05/mL	2	>0.20
7	Clamp	\$0.12/g	1	>5.00
8	Clamp	\$0.12/g	1	>5.00
9	Clamp Jaw	\$0.12/g	2	>5.00
10	SSHDOGSKT 0.138-32x0.375-HX-N		4	

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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN				TITLE:	
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.				SIZE DWG. NO. REV B MfgAssem	
		MATERIAL	COMMENTS:					
		FINISH						
NEXT ASSY	USED ON	APPLICATION		DO NOT SCALE DRAWING		SCALE: 1:2 WEIGHT: SHEET 2 OF 2		



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B

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		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV A Clamp Assemb		
		THREE PLACE DECIMAL ±	COMMENTS:					
		INTERPRET GEOMETRIC TOLERANCING PER:						
		MATERIAL						
		FINISH						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:1	WEIGHT:	SHEET 1 OF 1

4

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2

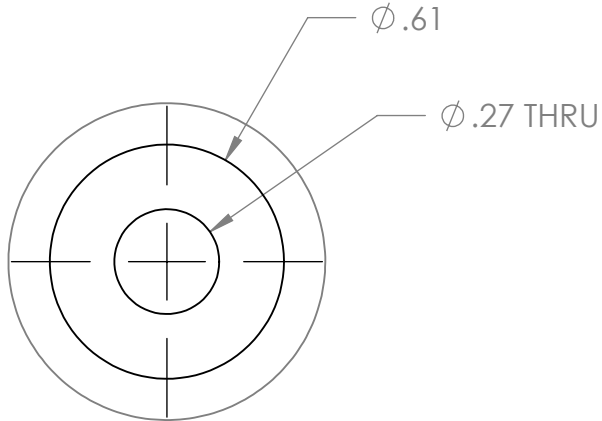
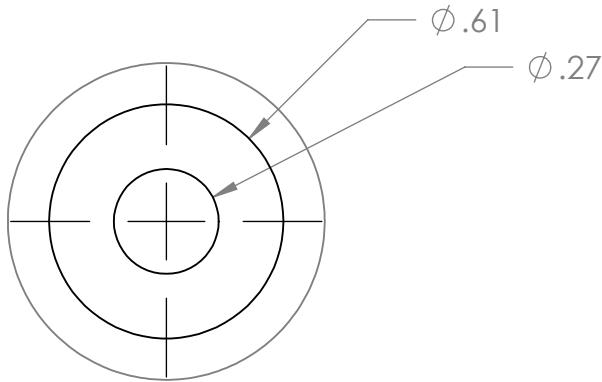
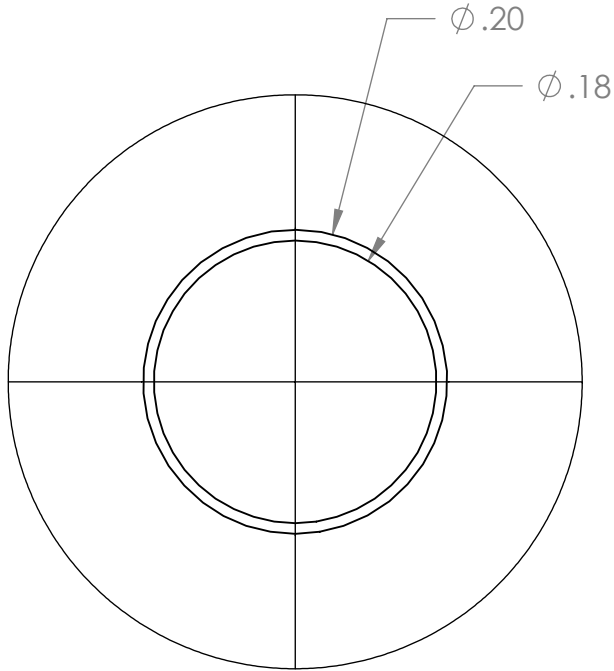
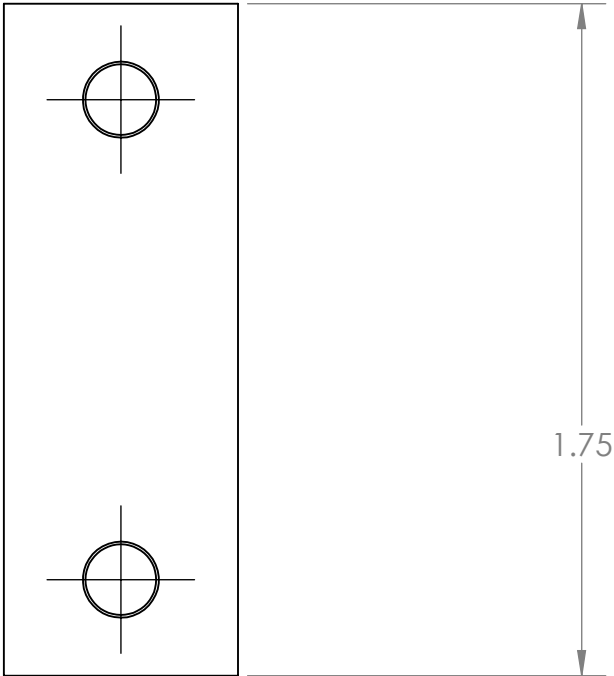
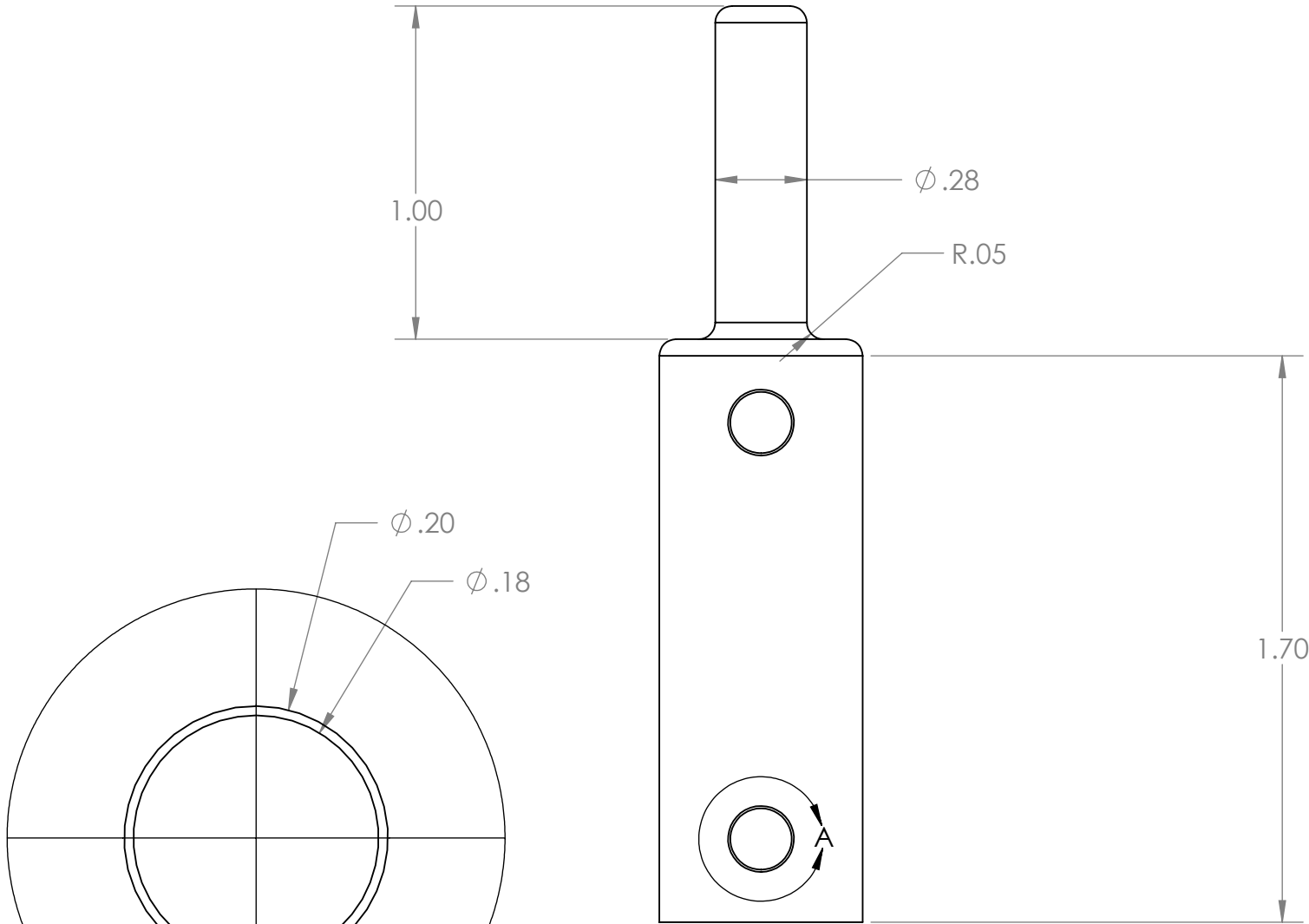
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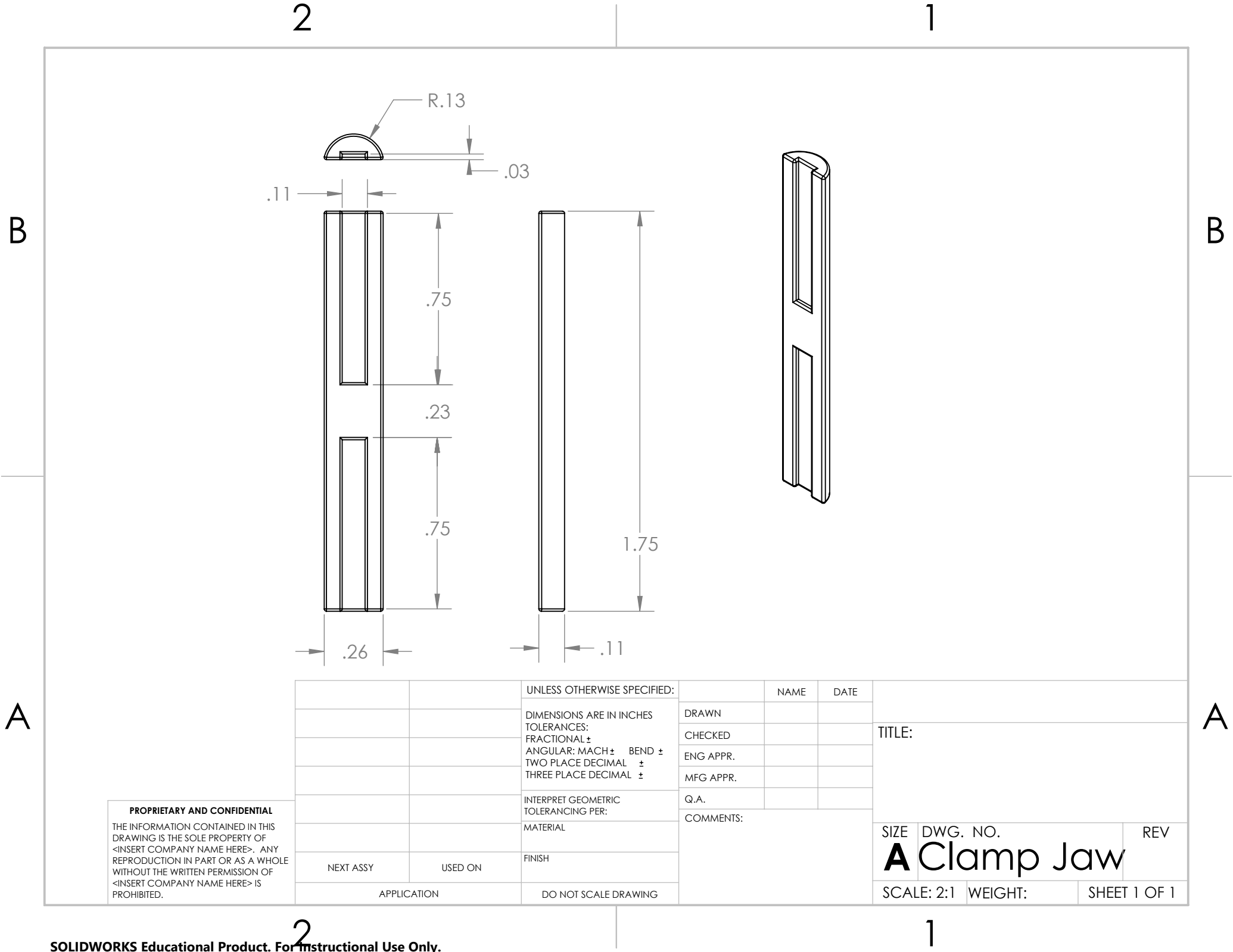
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		INTERPRET GEOMETRIC TOLERANCING PER:						
		MATERIAL				SCALE: 2:1 WEIGHT: SHEET 1 OF 1		
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING						

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		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

TITLE:			
SIZE	DWG. NO.		REV
A Clamp Jaw			
SCALE: 2:1	WEIGHT:		SHEET 1 OF 1

4

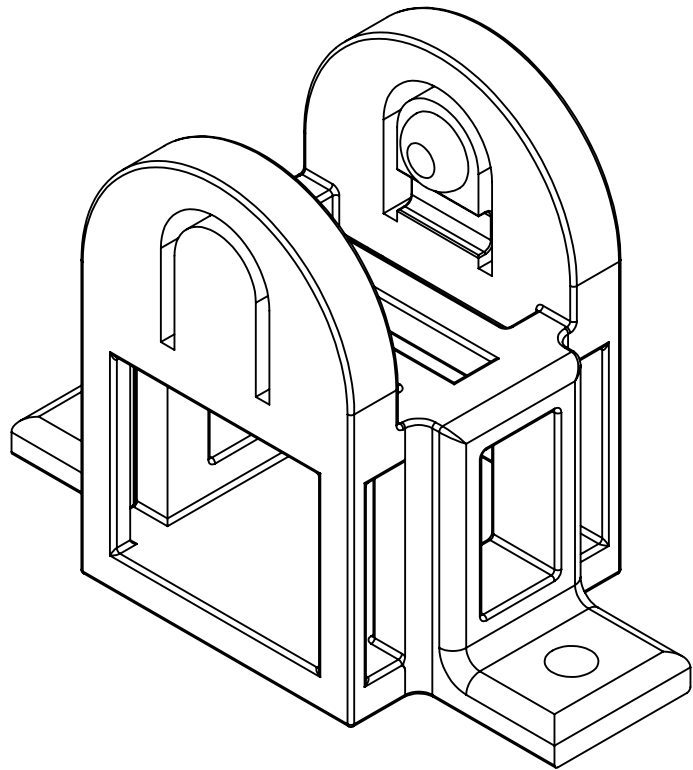
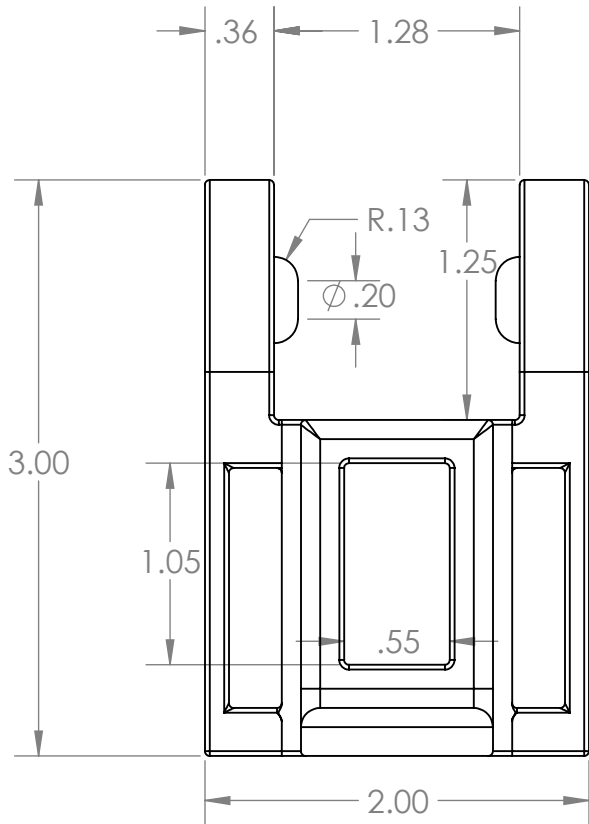
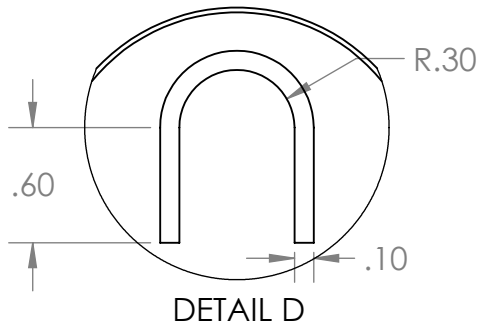
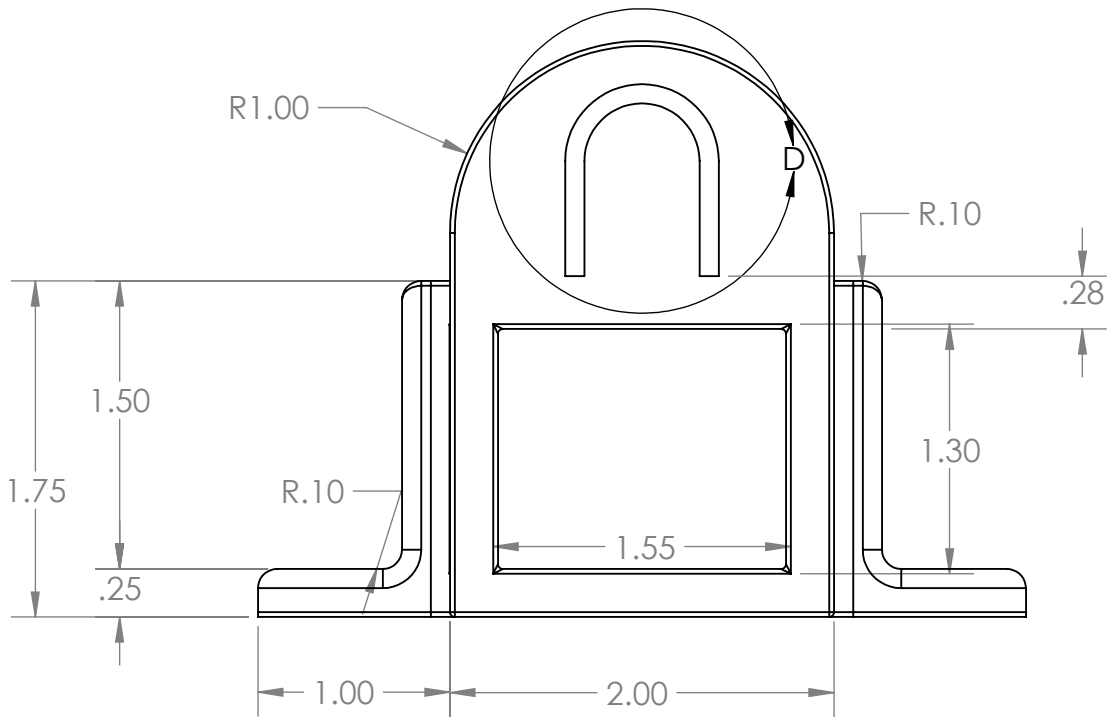
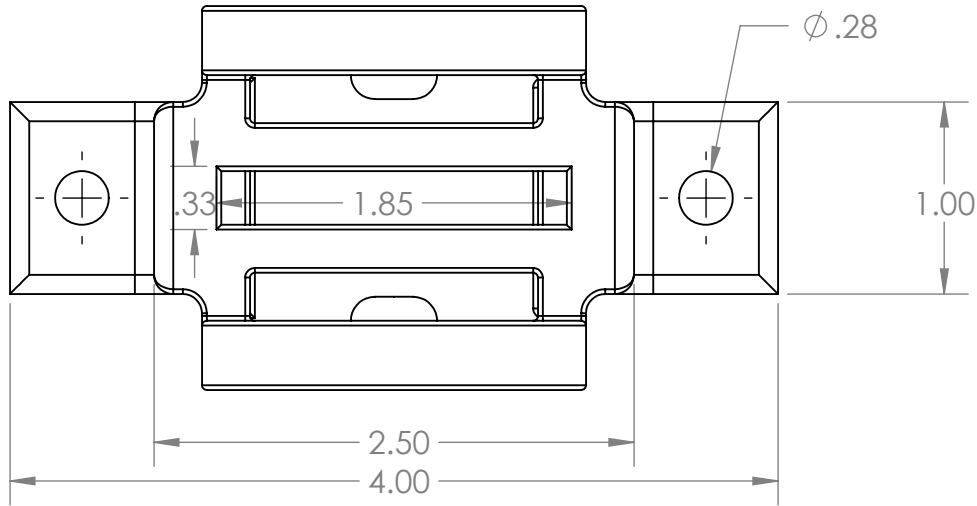
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2

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B



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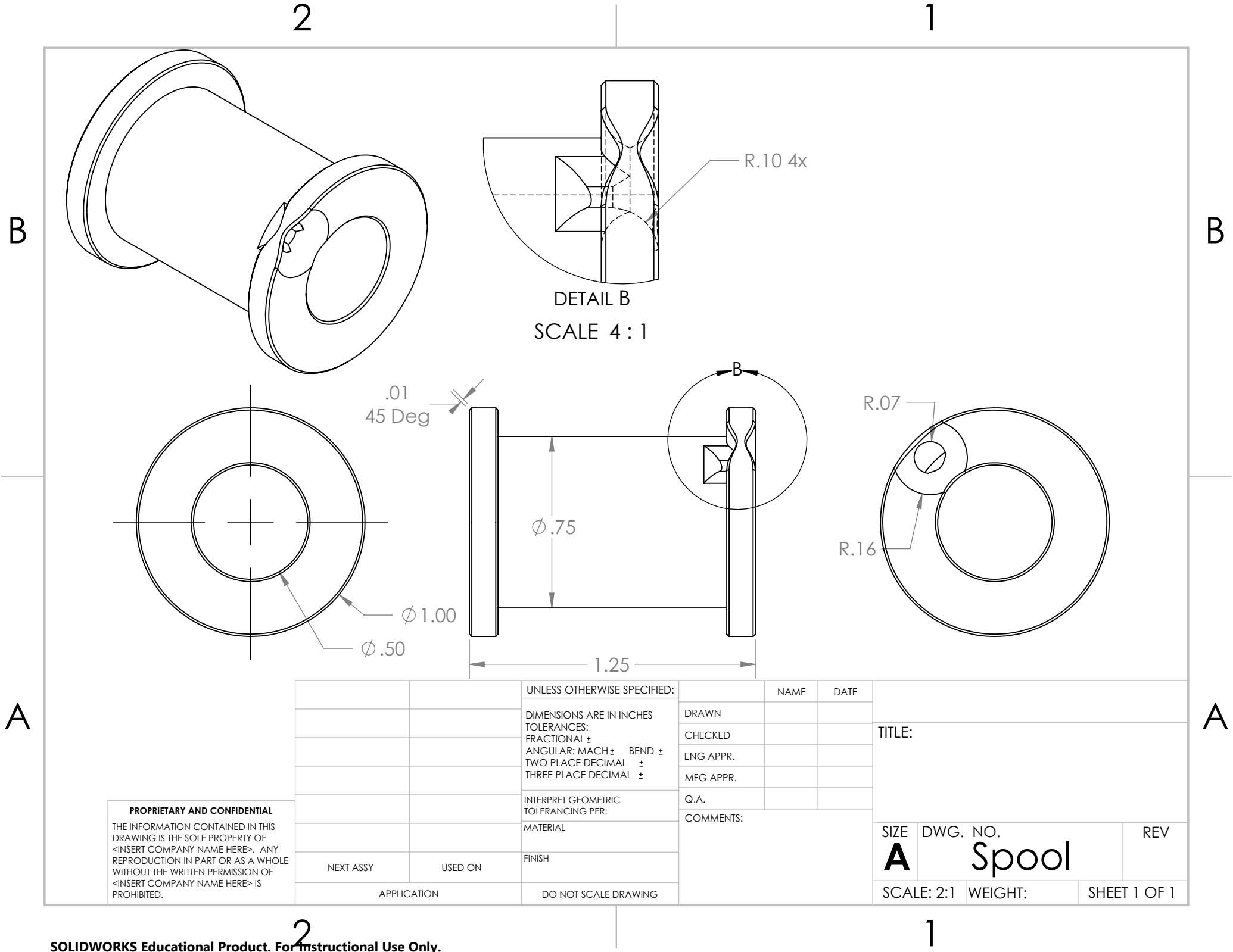
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:		
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		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
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		TWO PLACE DECIMAL ±				SIZE DWG. NO. REV		
		THREE PLACE DECIMAL ±						
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			B Tower_Spool		
		MATERIAL	COMMENTS:					
NEXT ASSY	USED ON	FINISH				SCALE: 1:1 WEIGHT: SHEET 1 OF 1		
APPLICATION		DO NOT SCALE DRAWING						

3

2

1



B

B

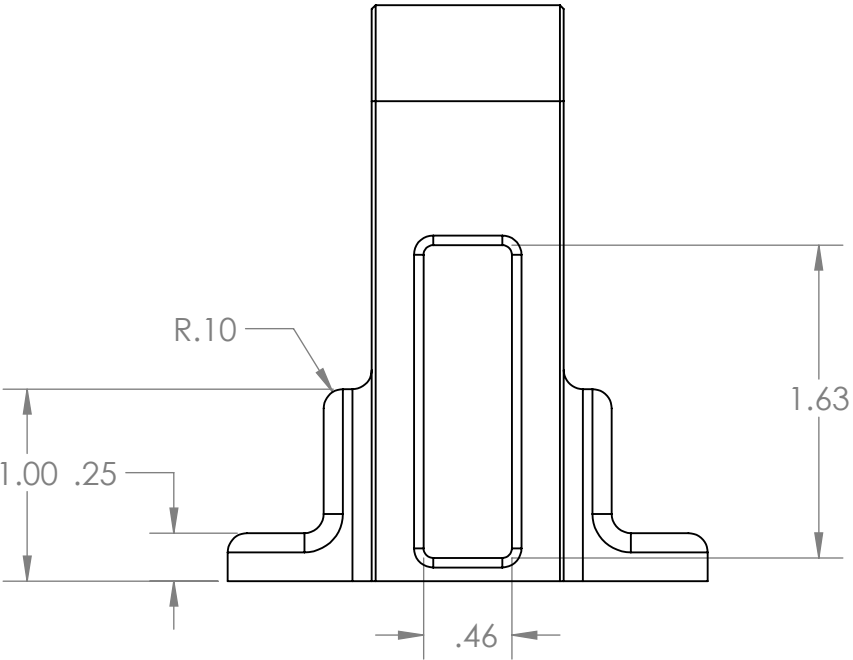
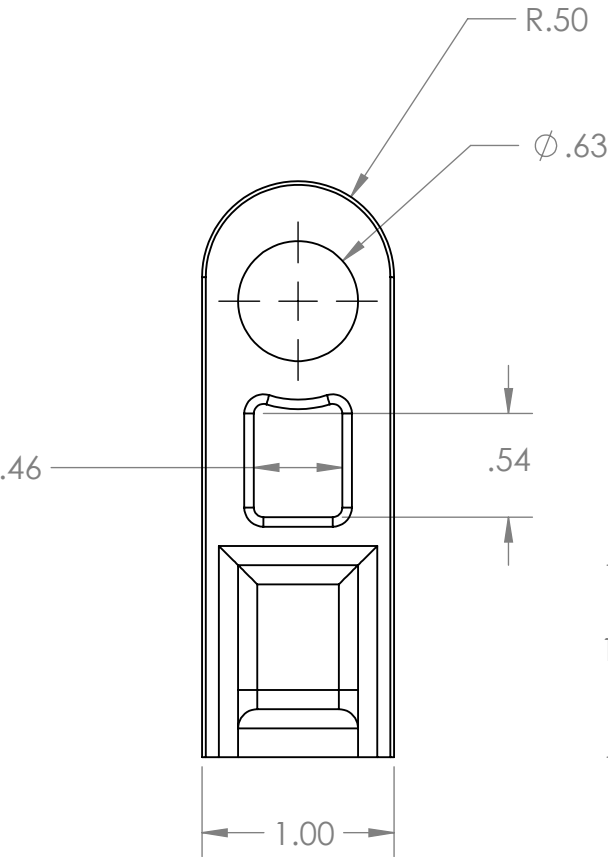
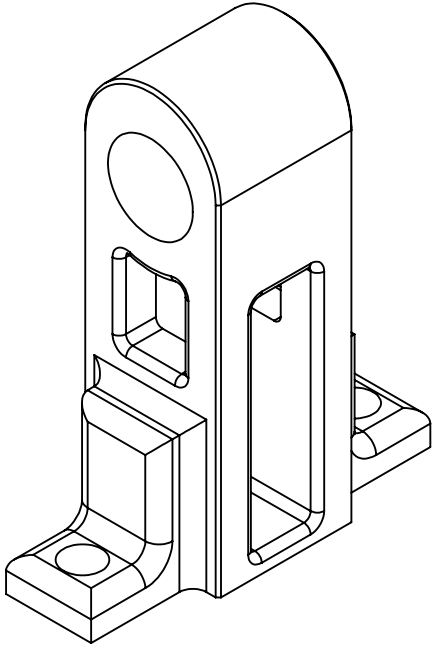
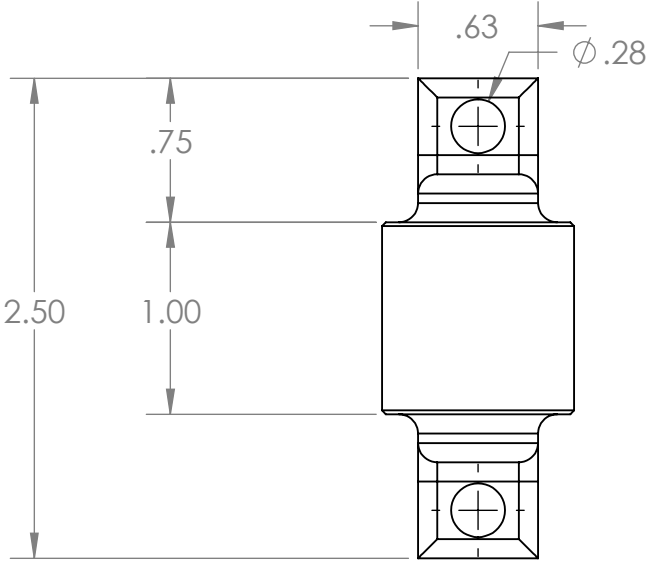
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		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

TITLE:			SIZE	DWG. NO.	REV
			A	Spool	
SCALE: 2:1		WEIGHT:	SHEET 1 OF 1		



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		TWO PLACE DECIMAL ±	Q.A.					
		THREE PLACE DECIMAL ±	COMMENTS:					
		INTERPRET GEOMETRIC TOLERANCING PER:				Bower_Mandrel		
		MATERIAL						
		FINISH						
NEXT ASSY	USED ON	APPLICATION				SCALE: 1:1 WEIGHT: SHEET 1 OF 1		
		DO NOT SCALE DRAWING						